

Spit

162110

Item ID: D5320-043

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: D-Ring Assembly

Stop *NS2*

Start Date: 5/29/2017 **Start Qty:** ~~100.00~~

100

Cust Item ID:

Required Date: 6/8/2017 **Req'd Qty:** 100.00

100

Customer:

Reference:

Approvals: _____ **Process Plan:** _____ **Date:** MAY 26 2017 **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

~~9-89~~
AUG 29 2017

Work Order ID 162110

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Item ID: D5320-043 Accept ***N9000040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: D-Ring Assembly
Start Date: 5/29/2017 Start Qty: 100.00 ***100*** Cust Item ID:
Required Date: 6/8/2017 Req'd Qty: 100.00 ***100*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: SH/54	0.00							
130									
Packaging	Memo	1.00				3	DAS 6		AUG 29 2017
Packaging							9-89		
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	10.00							17/9/5
Quality Control									

AUG 29 2017**DAS**
21
9-89

Picklist Print

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Work Order ID: 162110

162110

Parent Item: D5320-043

D5320-043

Parent Item Name: D-Ring Assembly

Start Date: 5/29/2017

Required Date: 6/8/2017

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP REV:A 15.10.13 NEW ISSUE DD VERF:JLM IPP
REV:B 16.03.28 AS PER DWG REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status	
D5320-5 *D5320-5* Bracket		Manufactured	No			105	Each	16.0000	1	100				
										**	162508Y12 JUL 0 5 2017			
										162120x72			DAS	
										16			6	
										16			9-89	
D5320-7 *D5320-7* Spacer		Manufactured	No		148494	105	Each	20.0000	1	100				
										**	JUL 0 5 2017			DAS
										162232x22			6	
													9-89	
										Location			Loc Qty	Loc Code
										ST163			16	
										148494			16	
D5321-3 *D5321-3* Ring		Manufactured	No		145157 148495	105	Each	42.0000	1	100				
										**	162121x60			DAS
										16			6	
										162122x40			9-89	
										16				
										162121x60			6	
										162122x40			9-89	
										Location			Loc Qty	Loc Code
										ST164			42	
										148496			42	
D5362-1 *D5362-1* Vinyl Cap, Black		Manufactured	No		148496	105	Each	81.0000	1	100				
										**	111 0 5 2017			DAS
										162272			6	
													9-89	
										Location			Loc Qty	Loc Code
										ST165			81	
										148740			81	
										162272				

Picklist Print

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Work Order ID: 162110

162110

Parent Item: D5320-043

D5320-043

Parent Item Name: D-Ring Assembly

Start Date: 5/29/2017

Required Date: 6/8/2017

Start Qty: 100.00

Required Qty: 100.00

D5405-1 Manufactured No

105 Each 37.0000 1 100

D5405-1

Bushing

**

162537x26 JUL 05 2017

162124x32

Location

Loc Qty

Loc Code

ST168

37

148368

37

37

NAS6604D16 Purchased No

105 Each 13.0000 1 100

NAS6604D16

Bolt

**

JUL 05 2017

Location

Loc Qty

Loc Code

ST551

13

m136318

13

137680

NAS 1149D463 J

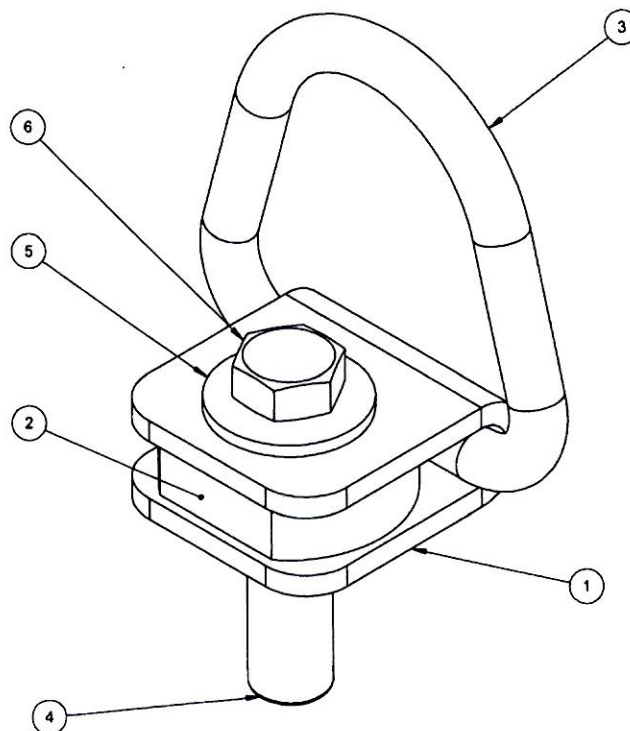
M 135046

39 WASHER INSTALLED TO RETAIN
BOLT MRL 17.07.05

M137699 43 washer
+18

ITEM	QTY -043	P/N	DESCRIPTION
	X	D5320-043	D RING ASSY
1	1	D5320-5	BRACKET
2	1	D5320-7	SPACER
3	1	D5321-3	RING
4	1	D5382-1	VINYL CAP
5	1	D5405-1	BUSHING
6	1	NAS6604D16	BOLT

△ B



D5320-043 D RING ASSY

MAY 28 2017

W10.162110

RELEASED
2016-03-23
End 16-548

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.46 lbs

B	DELETE D5320-041, D5320-1, D5320-3; D5405-1 WAS D2570-3	DB	16.02.08
A	NEW ISSUE	DB	15.10.28
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML	DRAWING NO. REV. B	
CHECKED	VS	D5320 SHEET 1 OF 3	
MFG. APPR.	DD	TITLE SCALE	
APPROVED	WM	D RING ASSY NTS	
DE APPR.	DS	DATE 16.02.08	

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